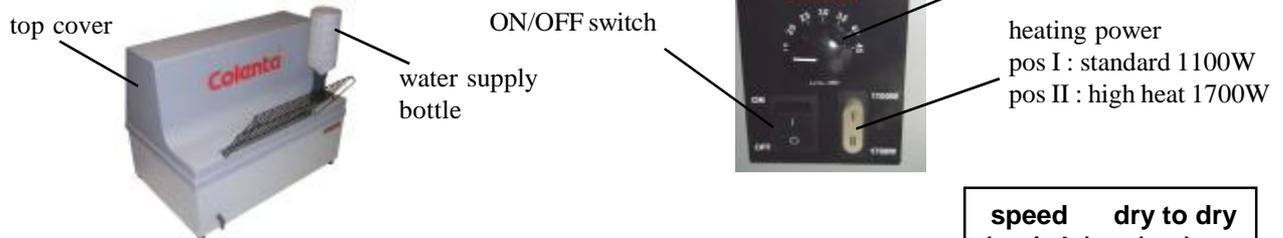


# Colenta® INDX 37 NDT Film Dryer

## General operation and maintenance procedures

The **INDX Film Dryer** has been designed to dry manually processed film within differing ambient conditions with a range of production speeds available to the operator together with the option to operate the dryer heat at 2 power levels.



The following chart displays the range of speed options and confirms the setting for each. Under normal ambient conditions and processing wide format film sizes **we would suggest an operating speed setting of 15-20cm per minute** – faster speed options can be used for the smaller size formats subject to good ambient conditions in the working area with sufficient air changes per hour and controlled humidity and temperature.

speed (cm/min)	dry to dry (sec)
15	320
20	231
25	207
30	145
35	132
40	120
45	108

# In keeping with general health and safety requirements, the working area for the dryer **HAS TO BE WELL VENTILATED** (approx 7 to 10 times the volume of the darkroom per hour) providing sufficient supply of fresh air.

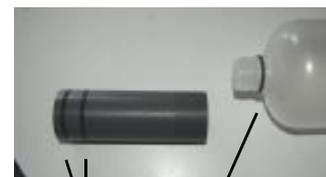
# **IMPORTANT:** Before loading film into a dryer, all film **MUST BE** processed correctly with each film fixed and washed to the required times (typically 3-6 mins in fixer and 10-30 mins washing in fresh running water) to ensure good drying performance. Follow the recommendations of the film supplier.

# The use of a fresh wetting agent / Photo-Flow in the pre-dryer “wetting” bath and replenishment bottle is important to ensure even and clean drying results. The wetting agent should be mixed fresh on a daily operating basis and the contents of the wetting tank replaced and cleaned regularly. A biocide anti algae agent should be used daily to prevent algae growth on the rollers and tank surface. The film entry and exit guide trays should be wipe cleaned with a clean damp soft cloth before and after daily use. **Important: to remove / open up the top cover of the dryer over night!**



# The film transport rack should be removed weekly and all rollers/guides in the lower “wet” section cleaned with a cleaning agent such as Colenta Easy Clean GENERAL – all rollers positioned above the level in the wetting batch can be cleaned with a soft cloth and warm water. During the cleaning procedure all rollers, gears and guides should be visually and mechanically checked to ensure all are in good working order.

# We would recommend to use a suitable roller transport cleaning film daily before normal production is loaded into the dryer on start up and before using the dryer after long periods of inactivity.



water supply bottle O-rings to be lubricated on regular base.